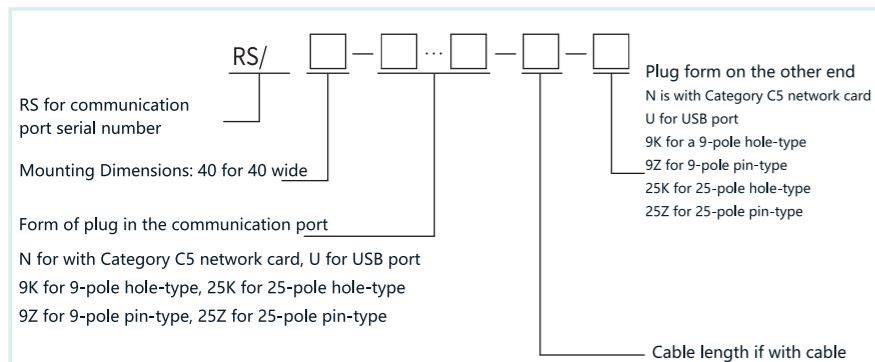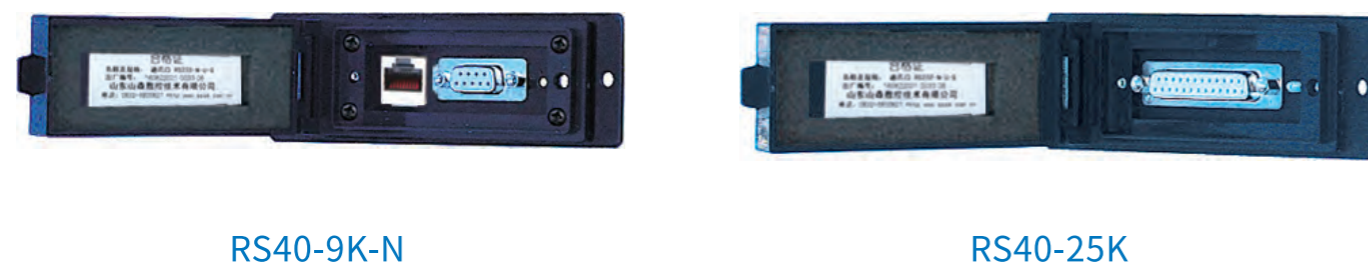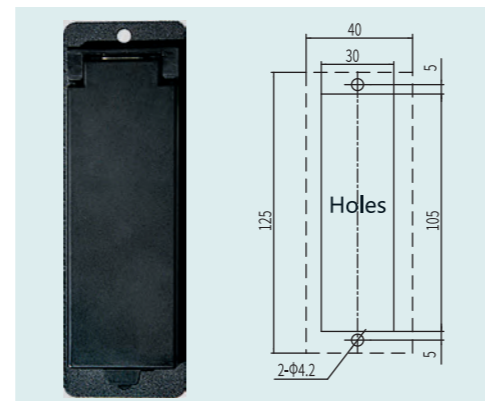## RS40 COMMUNICATION PORT

Communication interface module is mainly used for communication between CNC machine tools and computers, there are 9-core, 25-core, USB port, network card socket and other combinations, according to user requirements can be with the transmission line and with the CNC system end of the connection plug.
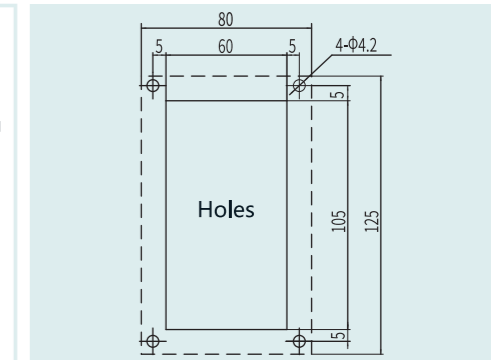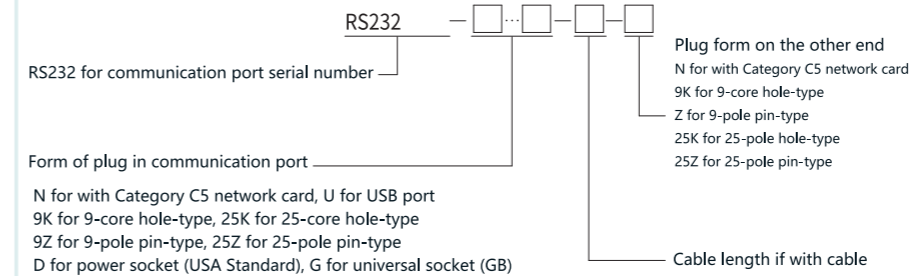
■ MODEL DESCRIPTION

RS/ □ — □ … □ — □ — □

RS for communication port serial number

Mounting Dimensions: 40 for 40 wide

Form of plug in the communication port
N for with Category C5 network card, U for USB port
9K for 9-pole hole-type, 25K for 25-core hole-type
9Z for 9-pole pin-type, 25Z for 25-pole pin-type

Cable length if with cable

Plug form on the other end
N is with Category C5 network card
U for USB port
9K for a 9-pole hole-type
9Z for 9-pole pin-type
25K for 25-pole hole-type
25Z for 25-pole pin-type

■ RS40 MOUNTING DIMENSIONS

40
30
5
125
Holes
105
2-Φ4.2
5

RS40-N

RS40--N-U

RS40-9K

RS40-9K-N

RS40-25K

RS232 COMMUNICATION PORT

■ MODEL DESCRIPTION

RS232 — □ … □ — □ — □

RS232 for communication port serial number

Form of plug in communication port

N for with Category C5 network card, U for USB port
9K for 9-core hole-type, 25K for 25-core hole-type
9Z for 9-pole pin-type, 25Z for 25-pole pin-type
D for power socket (USA Standard), G for universal socket (GB)

Cable length if with cable

Plug form on the other end
N for with Category C5 network card
9K for 9-core hole-type
Z for 9-pole pin-type
25K for 25-pole hole-type
25Z for 25-pole pin-type

■ DIMENSION INSTALLATION

80
60
5
5
4-Φ4.2
5
Holes
105
125

RS232-9K25K-N-D-1M-N

RS232-9KN-1M-9K

RS232-9K25K-1M-F
For Fanuc OI system

RS232-9K25K-1M-S
For Siemens 802D system
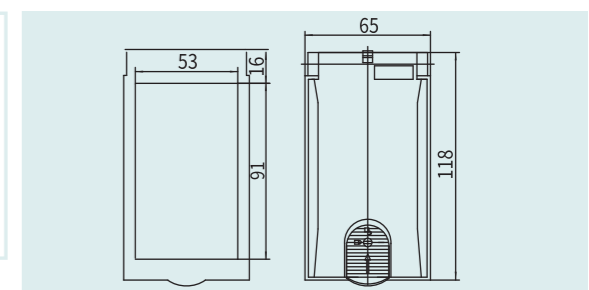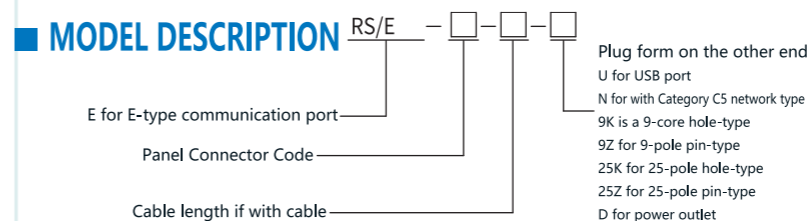
E-TYPE COMMUNICATION PORT

Communication port module is mainly used for communication between CNC machine tools and computers, with 9-core, 25-core, USB port, NIC socket and other combinations, according to user requirements can be with the transmission line and the plug connected to the end of the CNC system. Won the national utility model patent, patent number ZL2008200246001.

■ MODEL DESCRIPTION

RS/E — □ — □ — □

E for E-type communication port

Panel Connector Code

Cable length if with cable

Plug form on the other end
U for USB port
N for with Category C5 network type
9K is a 9-core hole-type
9Z for 9-pole pin-type
25K for 25-pole hole-type
25Z for 25-pole pin-type
D for power outlet

65
53
16
91
118

■ E-TYPE COMMUNICATION PORT CODE DESCRIPTION

Code	1	2	3	4	5	6	7	8
Panel Connectors								
Note	China Standard Multi-function Socket Single-phase 220V5A	With USB Socket RJ45 Socket D-shape 9-pole Socket	With USB Socket RJ45 Socket D-shape 25-pole Socket	With BNC Socket RJ45 Socket D-shape 9-pole Socket	With D-type 25-pole Socket D-type 9-pole Socket	German Standard (VDE) Multi-function Socket Single Phase 230V6A	American Standard (NEMA5-15) Multi-function Socket Single-phase, 120V, 5A D-shape 9-pole Socket	Australia Single Phase 220V5A